

# **Excipient**

**ICH-Q7 GMP Manufactured Product** 

## TRIS Excipient, Ch.P., LBLE\*, GMP, Excipient Grade

\*Low Bioburden, Low Endotoxin

#### **INTENDED FOR USE AS AN EXCIPIENT**

Tromethamine (Tris), is commonly used as a buffer and excipient in biological applications downstream in the manufacture of drug products. Tris is considered a "Good's" buffer because it has low UV absorptivity, minimal reactivity, stable pH and is soluble in water.

**Lead Time: 3-months** 

Minimum Order Quantity: 500kg

 $HO \longrightarrow NH_2$ 

CAS #: 77-86-1 Formula:  $C_4H_{11}NO_3$ Solubility in Water @ 25°C (g/L): 550

**F.W.:** 121.14 g/mol

**pH @ 20°C (5% aq. Soln.):** 10.0 - 11.5

**Useful pH:** 7.0 - 9.0 **pKa @ 20°C:** 8.3

#### BIO EXCIPIENT GRADE | Product Code: TRIS-3251 | Previously: TR3251

C<sub>4</sub>H<sub>11</sub>NO<sub>3</sub> • F.W. 121.14 g/mol • CAS# 77-86-1



These are general specifications. BioSpectra will customize our products to meet your quality based requirements.

| ANALYSIS                                |                            | SPECIFICATIONS                                  |
|---|----------------------------|---|
| Absorbance (1M)                         | 260nm<br>280nm<br>430nm    | ≤ 0.06 a.u.<br>≤ 0.06 a.u.<br>≤ 0.01 a.u.       |
| Absorbance (10%)                        | 260nm<br>280nm<br>430nm    | ≤ 0.03 a.u.<br>≤ 0.02 a.u.<br>≤ 0.004 a.u.      |
| Absorbance (40%)                        | 290nm                      | ≤ 0.2 a.u.                                      |
| APHA Color, 20% Solution                |                            | ≤ 20 APHA                                       |
| Appearance and Color                    |                            | White/Crystals                                  |
| Appearance of Solution (EP)             |                            | Passes Test                                     |
| Assay (Dried Basis) (USP/EP/ChP/JPC)    |                            | 99.0% – 100.5%                                  |
| Assay (Ultrapure, Dried Basis)          |                            | ≥ 99.9%   |
| Chloride (ChP/EP)                       |                            | ≤ 100 ppm                                       |
| Clarity and Color of Solution (ChP/JPC) |                            | Passes Test                                     |
| Endotoxins                              |                            | ≤ 2.5 EU/g                                      |
| Enzymes                                 | DNase<br>Protease<br>RNase | None Detected<br>None Detected<br>None Detected |
| Heavy Metals (as Pb) (ChP/JPC)          |                            | ≤1ppm   |
| Identification IR, (USP-A/ChP-3/EP-C)   |                            | Passes Test                                     |
| Identification A (JPC)                  |                            | Passes Test                                     |
| Identification B (USP/ChP-1)            |                            | Passes Test                                     |
| Identification B (JPC)                  |                            | Passes Test                                     |
| Identification C (USP)                  |                            | Passes Test                                     |
| Identification D (EP/ChP-2)             |                            | Passes Test                                     |



#### Made in the USA

| ANA   | ALYSIS   | SPECIFICATIONS   |
|---|--|--|
| Insoluble Matter                                  |  | ≤ 0.005%   |
| Karl Fischer Water                                |  | ≤ 1.0%   |
| Loss on Drying (USP/ChP/EP/JPC)                   |  | ≤ 0.3%   |
| Melting Range (USP/ChP/IDB-EP/JPC)                |  | 168 - 172°C  |
| Methanol  |  | ≤ 3000 ppm   |
| Microbial Content                                 | TAMC<br>TYMC<br>Bile tolerant Gram Neg. Bacteria<br>Escherichia Coli<br>Pseudomonas aeruginosa<br>Staphylococcus aureus<br>Candida albicans<br>Salmonella sp | ≤ 100 CFU/g<br>≤ 100 CFU/g<br>Absence in 1g<br>Absence in 1g<br>Absence in 1g<br>Absence in 1g<br>Absence in 10g |
| pH (5%) (USP/IDA-EP/ChP)                          |  | 10.0 – 11.5  |
| pH (1 in 100) (JPC)                               |  | 10.3 – 10.7  |
| Related Substances (ChP/EP)                       |  | ≤ 0.1%   |
| Residue on Ignition/Sulfated Ash (USP/ChP/EP/JPC) |  | ≤ 0.05%  |
| Trace Metals                                      | Arsenic (As) Calcium (Ca) Copper (Cu) Iron (Fe) Lead (Pb) Magnesium (Mg) Manganese (Mn) Nickel (Ni) Zinc (Zn)  | ≤ 5 ppm  |

#### **GMP Compliance:**

Bio Excipient Grade Tromethamine, Chinese Pharmacopeia TRIS-3251 is suitable for use as an excipient. It is manufactured in accordance with the ICH-Q7 Good Manufacturing Practice Guide. This grade of Tromethamine, Chinese Pharmacopeia is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

#### **Expiration:**

The recommended expiration period for Tromethamine is three years from the date of manufacture.

### **Storage and Shipping Conditions:**

Store in a cool, dry place. Store in a cool, dry, well-ventilated area away from incompatible substances. Keep away from acids. Keep containers tightly closed.

### **Package Sizes:**

10kg, 25kg and 50kg pails.

#### **Residual Solvents Statement:**

Based on the manufacturing process and the controlled handling, storage and analysis of this product, this product complies with the requirements and specifications listed in the current USP method <467> Tables 1, 2, 3, or 4.

## **General Product Description:**

- The manufacturing of Tromethamine TRIS-3251 is performed at BioSpectra's Stroudsburg, PA facility and is conducted in a dedicated processing area using only dedicated equipment.
- · Tromethamine is a White Crystalline product
- Molecular Formula: C<sub>4</sub>H<sub>11</sub>NO<sub>3</sub>
   Molecular Weight: 121.14 g/mol.
- CAS Number: 77-86-1
- There are no known major food allergens (as defined by FDA and WHO) in the manufacture of this product.
- BioSpectra certifies that all Tromethamine TRIS-3251 manufactured at BioSpectra and its raw materials are not derived from or come in contact with animal parts, products and/or byproducts. Tromethamine manufactured at BioSpectra and any raw materials used in the manufacture of Tromethamine at BioSpectra are not subject to genetic modification.
- · Synonyms: Tris, Tromethamine, Tris(hydroxymethyl)aminomethane