



100 Majestic Way, Bangor, PA 18013 / www.biospectra.us

Effective Date:	13-May-2025	13-May-2028	: Date of Next Review
Prepared By:	Carissa Albert	BSI-COA-0128 v. 4.3	: Supersedes
QA/QC Approval:	Jaron Hughes	Krista Rehrig	: Management Approval
Reason for Revision:	See Revision History in MasterControl.		

CERTIFICATE OF ANALYSIS
D-GALACTOSE, PLANT DERIVED
BIO EXCIPIENT GRADE / GALP-3251
LOT: GALP-E06-0525-0022

$C_6H_{12}O_6$ * F.W. 180.16 g/mol. * CAS# 59-23-4

Manufacturing Date: 5/12/25 Retest Date: 5/31/27

Manufacturing Site: 100 Majestic Way, Bangor PA, 18013

Packaging Site: 100 Majestic Way, Bangor PA, 18013

EP COMPENDIA

ANALYSIS	SPECIFICATION	TEST RESULT
² Acidity or Alkalinity	Passes Test	Passes Test
Appearance	White to almost white, crystalline or finely granulated powder	White to almost white, crystalline or finely granulated powder
² Appearance of Solution	Passes Test	Passes Test
¹ Assay, Anhydrous Basis	³ 98.0%-102.0%	100.0%
² Identification A	Conforms to Reference	Conforms to Reference
¹ Identification B	Passes Test	Passes Test
² Identification C	Passes Test	Passes Test
² Microbial Content TAMC	≤ 100 CFU/g	< 10 CFU/g
Proteins	≤ 0.1 mg/mL	< 0.1 mg/mL
Sum of Impurities A and B	≤ 1.0%	< 0.05%
¹ Related Substances Unspecified Impurities	≤ 0.3%	< 0.05%
Total Impurities	≤ 2.0%	< 0.05%
Sulfated Ash	≤ 0.1%	< 0.1%
² Water	≤ 1.0%	0.2%

NF COMPENDIA		
ANALYSIS	SPECIFICATION	TEST RESULT
² Acidity	Passes Test	Passes Test
² Appearance of Solution	Passes Test	Passes Test
¹ Assay, Anhydrous Basis	98.0 – 102.0%	100.0%
Barium	Passes Test	Passes Test
² Identification A	Conforms to Reference	Conforms to Reference
¹ Identification B	Passes Test	Passes Test
² Identification C	Passes Test	Passes Test
¹ Limit of Lead	≤ 0.5 ppm	< 0.005 ppm
<i>Escherichia coli</i>	Absent	Absent
<i>Pseudomonas aeruginosa</i>	Absent	Absent
² Microbial	<i>Salmonella species</i>	Absent
Content	<i>Staphylococcus aureus</i>	Absent
	TAMC	³ ≤ 100 CFU/g
	TYMC	≤ 100 CFU/g
	Lactose and 1,6-galactosyl-galactose	≤ 0.6%
	Galacturonic Acid	≤ 0.6%
	Dextrose	≤ 0.6%
¹ Related	Tagatose	≤ 0.6%
Substances	Dulcitol	≤ 0.6%
	Arabinose	≤ 0.6%
	Any Unspecified Impurity	≤ 0.2%
	Total Impurities	≤ 1.0%
Residue on Ignition	≤ 0.1%	< 0.1 %
Optical Rotation, Specific Rotation @ 20°C	+78.0° to +81.5°	+80.1°
² Water	≤ 1.0%	0.2%

ADDITIONAL ANALYSES		
ANALYSIS	SPECIFICATION	TEST RESULT
Endotoxins	≤ 2.5 EU/g	< 1.0 EU/g
¹ Glucose	$\leq 0.1\%$	$< 0.05\%$
Aluminum (Al)	≤ 400 ppb	< 25 ppb
Cadmium (Cd)	≤ 10 ppb	< 2 ppb
Cobalt (Co)	≤ 50 ppb	< 5 ppb
Chromium (Cr)	≤ 50 ppb	< 50 ppb
Copper (Cu)	≤ 25 ppb	< 25 ppb
Iron (Fe)	≤ 200 ppb	< 200 ppb
Trace Metals		
Manganese (Mn)	≤ 25 ppb	< 25 ppb
Molybdenum (Mo)	≤ 50 ppb	< 50 ppb
Nickel (Ni)	≤ 50 ppb	< 20 ppb
Selenium (Se)	≤ 50 ppb	< 50 ppb
Vanadium (V)	≤ 50 ppb	< 10 ppb
Zinc (Zn)	≤ 200 ppb	< 200 ppb
¹ Residual Ethanol	≤ 500 ppm	< 100 ppm
¹ Residual Isopropanol	≤ 5000 ppm	< 2540 ppm
¹ Residual Methanol	≤ 100 ppm	< 50 ppm
¹ Residual Methyl Isobutyl Ketone	≤ 500 ppm	< 250 ppm

COUNTRY OF ORIGIN: U.S.A.

TEST METHOD REFERENCE: DCN: BSI-ATM-0026

¹Alternate Validated Method

²Analyses are Harmonized

³Specification is more stringent than Compendia Monograph

INTENDED USE: Material represented by this Certificate of Analysis is suitable for use as an excipient. It is manufactured in accordance with the ICH Q7 Good Manufacturing Practice Guide. The material represented by this Certificate of Analysis is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

Prepared by: E. G. B. Date: 6/9/25 Job Title: QA Tech I

Reviewed by: David McCall Date: 6/9/25 Job Title: QA Tech III

