DCN: 19-002872 v.4.0



100 Majestic Way, Bangor, PA 18013 / www.biospectra.us

Effective Date: 00	06 Apr 2021	06 Apr 2024	: Date of Next Review
Prepared By: Ja	Jared L Lobb	19-002872 v.3.0	: Supersedes
QA/QC Approval: C	Carissa McCollian	Wendy Santay	: Management Approval
Reason for Revision: S	See Revision History in ensur.		

# CERTIFICATE OF ANALYSIS

## D-GALACTOSE, PLANT DERIVED

## BIO EXCIPIENT GRADE / GALP-3251-27

(HISTORICAL CODE GA3251-K025)

LOT: GALP-0123-00102

C<sub>6</sub>H<sub>12</sub>O<sub>6</sub>  $\stackrel{\checkmark}{\sim}$  F.W. 180.16 g/mol.  $\stackrel{\checkmark}{\sim}$  CAS# 59-23-4

Manufacturing Date: 09/24/23 Retest Date: 09/30/25 Manufacturing Site: 100 Majestic Way, Bangor PA, 18013

Packaging Date: 12/18/23 Packaging Site: 100 Majestic Way, Bangor PA, 18013

#### **EP COMPENDIA ANALYSIS** TEST RESULT **SPECIFICATION** <sup>2</sup>Acidity or Alkalinity Passes Test Passes Test White to almost white, crystalline White to almost white, crystalline Appearance or finely granulated powder or finely granulated powder <sup>2</sup>Appearance of Solution Passes Test Passes Test <sup>1</sup>Assay <sup>3</sup>98.0%-102.0% 99.0% <sup>2</sup>Identification A Conforms to Reference Conforms to Reference <sup>1</sup>Identification B Passes Test Passes Test <sup>2</sup>Identification C Passes Test Passes Test <sup>2</sup>Microbial Content **TAMC** $\leq 100 \text{ CFU/g}$ 10 CFU/g **Proteins** $\leq 0.1 \text{ mg/mL}$ $0.1 \, \text{mg/mL}$ Sum of Impurities $\leq 1.0\%$ < 0.05% A and B <sup>1</sup>Related Unspecified Substances $\leq 0.3\%$ < 0.05% **Impurities Total Impurities** $\leq 2.0\%$ 0.15% Sulfated Ash $\leq 0.1\%$ < 0.1% <sup>2</sup>Water $\leq 1.0\%$ 0.3%

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		NF COMPENDIA		
Analysis		SPECIFICATION	TEST RESULT	
<sup>2</sup> Acidity		Passes Test	Passes Test	
<sup>2</sup> Appearance of Solution		Passes Test	Passes Test	
<sup>1</sup> Assay		98.0 - 102.0%	99.0%	
Barium		Passes Test	Passes Test	
<sup>2</sup> Identification A		Conforms to Reference	Conforms to Reference	
<sup>1</sup> Identification B		Passes Test	Passes Test	
<sup>2</sup> Identification C		Passes Test	Passes Test	
<sup>1</sup> Limit of Lead		≤ 0.5 ppm	<0.005 ppm	
	Escherichia coli	Absent	Absent	
	Pseudomonas aeruginosa	Absent	Absent	
<sup>2</sup> Microbial	Salmonella species	Absent	Absent	
Content	Staphylococcus aureus	Absent	Absent	
	TAMC	$^{3} \le 100 \text{ CFU/g}$	10 CFU/g	
	TYMC	$\leq 100 \text{ CFU/g}$	<10 CFU/g	
	Lactose and 1,6- galactosyl- galactose	≤ 0.6%	<0.05%	
	Galacturonic Acid	≤ 0.6%	<0.05%	
	Dextrose	≤ 0.6%	<0.05%	
<sup>1</sup> Related	Tagatose	≤ 0.6%	<0.05%	
Substances	Dulcitol	≤ 0.6%	<0.05%	
	Arabinose	≤ 0.6%	0.15%	
	Any Unspecified Impurity	≤ 0.2%	<0.05%	
	Total Impurities	≤ 1.0%	0.15%	
Residue on Ignition		≤ 0.1%	<0.1 %	
Optical Rotation,  @ 20°C	Specific Rotation	+78.0° to +81.5°	+80.7°	
<sup>2</sup> Water		≤ 1.0%	0.3%	

#### ADDITIONAL ANALYSES

An	NALYSIS	SPECIFICATION	TEST RESULT	
Endotoxins		≤ 2.5 EU/g	<1.0 EU/g	
<sup>1</sup> Glucose		≤ 0.1%	<0.05%	
	Aluminum (Al)	≤ 400 ppb	<400 ppb	
	Cadmium (Cd)	$\leq 10 \text{ ppb}$	<6 ppb	
	Cobalt (Co)	≤ 50 ppb	<5 ppb	
	Chromium (Cr)	≤ 50 ppb	<50 ppb	
	Copper (Cu)	≤ 25 ppb	<25 ppb	
Trace Metals	Iron (Fe)	≤ 200 ppb	<200 ppb	
	Manganese (Mn)	≤ 25 ppb	<25 ppb	
	Molybdenum (Mo)	≤ 50 ppb	<50 ppb	
	Nickel (Ni)	≤ 50 ppb	<20 ppb	
	Selenium (Se)	≤ 50 ppb	<50 ppb	
	Vanadium (V)	≤ 50 ppb	<10 ppb	
	Zinc (Zn)	≤ 200 ppb	<200 ppb	
<sup>1</sup> Residual Ethanol		≤ 500 ppm	<240 ppm	
<sup>1</sup> Residual Isopropanol		≤ 5000 ppm	<2510 ppm	
<sup>1</sup> Residual Methanol		≤ 100 ppm	<80 ppm	
<sup>1</sup> Residual Methyl Isobutyl Ketone		≤ 500 ppm	<250 ppm	

COUNTRY OF ORIGIN: U.S.A.

TEST METHOD REFERENCE: DCN: 18-002374

<u>INTENDED USE:</u> Material represented by this Certificate of Analysis is suitable for use as an excipient. It is manufactured in accordance with the ICH Q7 Good Manufacturing Practice Guide. The material represented by this Certificate of Analysis is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

Prepared by: Date: 1/24/24 Job Title: OA Tech I

Reviewed by: Gron Guyh Date: 1/29/24 Job Title: QA Mater. Disp. Supervisor

<sup>&</sup>lt;sup>1</sup>Alternate Validated Method

<sup>&</sup>lt;sup>2</sup>Analyses are Harmonized

<sup>&</sup>lt;sup>3</sup>Specification is more stringent than Compendia Monograph

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