DCN: 19-002872 v.4.0



100 Majestic Way, Bangor, PA 18013 / www.biospectra.us

Effective Date:	06 Apr 2021	06 Apr 2024	: Date of Next Review
	Jared L Lobb	19-002872 v.3.0	
	Carissa McCollian		
	See Revision History in ensur	welldy Salitay	: Management Approval

CERTIFICATE OF ANALYSIS

D-GALACTOSE, PLANT DERIVED

BIO EXCIPIENT GRADE / GALP-3251-27

(HISTORICAL CODE GA3251-K025)

LOT: GALP-0124-00007

C₆H₁₂O₆ → F.W. 180.16 g/mol. → CAS# 59-23-4

Manufacturing Date: 12/12/23 Retest Date: 12/31/25 Manufacturing Site: 100 Majestic Way, Bangor PA, 18013

Packaging Date: 12/16/23 Packaging Site: 100 Majestic Way, Bangor PA, 18013

		EP COMPENDIA		
Analysis		SPECIFICATION	TEST RESULT	
² Acidity or Alkal	inity	Passes Test	Passes Test	
Appearance		White to almost white, crystalline or finely granulated powder	White to almost white, crystalline or finely granulated powder	
² Appearance of S	Solution	Passes Test	Passes Test	
¹ Assay		398.0%-102.0%	99.1%	
² Identification A		Conforms to Reference	Conforms to Reference	
¹ Identification B		Passes Test	Passes Test	
² Identification C		Passes Test	Passes Test	
² Microbial Conte	ent TAMC	$\leq 100 \text{ CFU/g}$	<10 CFU/g	
Proteins		$\leq 0.1 \text{ mg/mL}$	<0.1 mg/mL	
	Sum of Impurities A and B	≤ 1.0%	<0.05%	
¹ Related Substances	Unspecified Impurities	≤ 0.3%	<0.05%	
	Total Impurities	≤ 2.0%	0.07%	
Sulfated Ash		≤ 0.1%	<0.1%	
² Water		≤ 1.0%	0.2%	

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		NF COMPENDIA	
	Analysis	SPECIFICATION	TEST RESULT
² Acidity		Passes Test	Passes Test
² Appearance o	f Solution	Passes Test	Passes Test
¹ Assay		98.0 - 102.0%	99.1%
Barium		Passes Test	Passes Test
² Identification	A	Conforms to Reference	Conforms to Reference
¹ Identification	В	Passes Test	Passes Test
² Identification	C	Passes Test	Passes Test
¹ Limit of Lead		≤ 0.5 ppm	<0.005 ppm
	Escherichia coli	Absent	Absent
	Pseudomonas aeruginosa	Absent	Absent
² Microbial	Salmonella species	Absent	Absent
Content	Staphylococcus aureus	Absent	Absent
	TAMC	$^3 \le 100 \text{ CFU/g}$	<10 CFU/g
	TYMC	$\leq 100 \text{ CFU/g}$	<10 CFU/g
	Lactose and 1,6- galactosyl- galactose	≤ 0.6%	<0.05%
	Galacturonic Acid	≤ 0.6%	<0.05%
	Dextrose	≤ 0.6%	<0.05%
¹ Related	Tagatose	≤ 0.6%	<0.05%
Substances	Dulcitol	≤ 0.6%	<0.05%
	Arabinose	≤ 0.6%	0.07%
	Any Unspecified Impurity	≤ 0.2%	<0.05%
	Total Impurities	≤ 1.0%	0.07%
Residue on Ignition		$\leq 0.1\%$	<0.1 %
Optical Rotation, Specific Rotation @ 20°C		+78.0° to +81.5°	+80.4°
² Water		≤ 1.0%	0.2%

ADDITIONAL ANALYSES

Analysis		SPECIFICATION	TEST RESULT	
Endotoxins		≤ 2.5 EU/g	<1.0 EU/g	
¹ Glucose		≤ 0.1%	<0.05%	
	Aluminum (Al)	≤ 400 ppb	<400 ppb	
	Cadmium (Cd)	≤ 10 ppb	<6 ppb	
	Cobalt (Co)	≤ 50 ppb	<5 ppb	
	Chromium (Cr)	≤ 50 ppb	<50 ppb	
	Copper (Cu)	≤ 25 ppb	<25 ppb	
Trace Motels	Iron (Fe)	\leq 200 ppb	<200 ppb	
Trace Metals	Manganese (Mn)	≤ 25 ppb	<25 ppb	
	Molybdenum (Mo)	≤ 50 ppb	<50 ppb	
	Nickel (Ni)	≤ 50 ppb	<20 ppb	
	Selenium (Se)	≤ 50 ppb	<50 ppb	
	Vanadium (V)	≤ 50 ppb	<10 ppb	
	Zinc (Zn)	≤ 200 ppb	<200 ppb	
¹ Residual Ethan	ol	≤ 500 ppm	<240 ppm	
¹ Residual Isopropanol		≤ 5000 ppm	<2530 ppm	
¹ Residual Methanol		≤ 100 ppm	<80 ppm	
¹ Residual Methyl Isobutyl Ketone		≤ 500 ppm	<250 ppm	

COUNTRY OF ORIGIN: U.S.A.

TEST METHOD REFERENCE: DCN: 18-002374

INTENDED USE: Material represented by this Certificate of Analysis is suitable for use as an excipient. It is manufactured in accordance with the ICH Q7 Good Manufacturing Practice Guide. The material represented by this Certificate of Analysis is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

Prepared by Aud Mall	Date: _	1/29/24	_ Job Title: _	QATech	
Reviewed by: Jan Bergh	_Date: _	1/29/24	_ Job Title: _	QA Moter.	Disp. Supervisor

¹Alternate Validated Method

²Analyses are Harmonized

³Specification is more stringent than Compendia Monograph

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