DCN: BSI-COA-0128 v. 4.1



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Effective Date: 04	04-APR-2024	04-APR-2027	: Date of Next Review
Prepared By: C	Carissa Albert	BSI-COA-0128 v. 4.0	: Supersedes
QA/QC Approval: Ja	aron Hughes	Wayne Talamonti	: Management Approval
Reason for Revision: Se	See Revision History in MasterControl.		

CERTIFICATE OF ANALYSIS D-GALACTOSE, PLANT DERIVED BIO EXCIPIENT GRADE / GALP-3251-92 LOT: GALP-0124-00093

C₆H₁₂O₆ \(F.W. 180.16 \(g/mol. \) CAS# 59-23-4

Manufacturing Date: 05/02/24

Retest Date: 05/31/26

Manufacturing Site: 100 Majestic Way, Bangor PA, 18013

Packaging Date: 08/24/24 Packaging Site: 100 Majestic Way, Bangor PA, 18013

		EP COMPENDIA			
An	ALYSIS	SPECIFICATION	TEST RESULT		
² Acidity or Alkal	inity	Passes Test	Passes Test		
Appearance		White to almost white, crystalline or finely granulated powder	White to almost white, crystalline or finely granulated powder		
² Appearance of S	Solution	Passes Test	Passes Test		
¹ Assay		$^{3}98.0\% - 102.0\%$	99.7%		
² Identification A		Conforms to Reference	Conforms to Reference		
¹ Identification B		Passes Test	Passes Test		
² Identification C		Passes Test	Passes Test		
² Microbial Conte	ent TAMC	$\leq 100 \text{ CFU/g}$	< 10 CFU/g		
Proteins		\leq 0.1 mg/mL	< 0.1 mg/mL		
	Sum of Impurities A and B	≤1.0%	< 0.05%		
¹ Related Substances	Unspecified Impurities	≤0.3%	< 0.05%		
	Total Impurities	≤2.0%	< 0.05%		
Sulfated Ash		≤ 0.1%	< 0.1%		
² Water		≤ 1.0%	0.3%		

		NF COMPENDIA			
P	Analysis	SPECIFICATION	TEST RESULT		
² Acidity		Passes Test	Passes Test		
² Appearance of S	Solution	Passes Test	Passes Test		
¹ Assay		98.0 - 102.0%	99.7%		
Barium		Passes Test	Passes Test		
² Identification A		Conforms to Reference	Conforms to Reference		
¹ Identification B		Passes Test	Passes Test		
² Identification C		Passes Test	Passes Test		
¹ Limit of Lead		≤ 0.5 ppm	< 0.005 ppm		
	Escherichia coli	Absent	Absent		
	Pseudomonas aeruginosa	Absent	Absent		
² Microbial	Salmonella species	Absent	Absent		
Content	Staphylococcus aureus	Absent	Absent		
	TAMC	$^3 \le 100 \text{ CFU/g}$	< 10 CFU/g		
	TYMC	$\leq 100 \text{ CFU/g}$	< 10 CFU/g		
	Lactose and 1,6- galactosyl- galactose	≤ 0.6%	< 0.05%		
	Galacturonic Acid	≤ 0.6%	< 0.05%		
	Dextrose	≤ 0.6%	< 0.05%		
¹ Related	Tagatose	≤ 0.6%	< 0.05%		
Substances	Dulcitol	≤ 0.6%	< 0.05%		
	Arabinose	≤ 0.6%	< 0.05%		
	Any Unspecified Impurity	≤ 0.2%	< 0.05%		
	Total Impurities	≤ 1.0%	< 0.05%		
Residue on Ignit	ion	≤ 0.1%	< 0.1 %		
Optical Rotation @ 20°C	, Specific Rotation	+78.0° to +81.5°	+80.6°		
² Water		≤ 1.0%	0.3%		

Analysis	SPECIFICATION	TEST RESULT
Endotoxins	≤ 2.5 EU/g	< 1.0 EU/g
¹ Glucose	≤ 0.1%	< 0.05%
Aluminum (Al)	≤ 400 ppb	< 400 ppb
Cadmium (Cd)	$\leq 10 \text{ ppb}$	< 6 ppb
Cobalt (Co)	≤ 50 ppb	< 5 ppb
Chromium (Cr)	\leq 50 ppb	< 50 ppb
Copper (Cu)	≤ 25 ppb	< 25 ppb
Iron (Fe) Trace Metals	≤ 200 ppb	< 200 ppb
Manganese (Mn)	≤ 25 ppb	< 25 ppb
Molybdenum (Mo)	≤ 50 ppb	< 50 ppb
Nickel (Ni)	\leq 50 ppb	< 20 ppb
Selenium (Se)	≤ 50 ppb	< 50 ppb
Vanadium (V)	≤ 50 ppb	< 10 ppb
Zinc (Zn)	≤ 200 ppb	< 200 ppb
¹ Residual Ethanol	≤ 500 ppm	< 240 ppm
¹ Residual Isopropanol	≤ 5000 ppm	< 2520 ppm
¹ Residual Methanol	≤ 100 ppm	< 80 ppm
¹ Residual Methyl Isobutyl Ketone	≤ 500 ppm	< 250 ppm

COUNTRY OF ORIGIN: U.S.A.

TEST METHOD REFERENCE: DCN: BSI-ATM-0026

<u>INTENDED USE:</u> Material represented by this Certificate of Analysis is suitable for use as an excipient. It is manufactured in accordance with the ICH Q7 Good Manufacturing Practice Guide. The material represented by this Certificate of Analysis is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

Prepared by:	M. Mafer	Date: _	08/27/24	_ Job Title:	QA Tech III
Reviewed by:	Con Alut	Date:	8/27/24	Job Title:	enior Quality Manager

¹Alternate Validated Method

²Analyses are Harmonized

³Specification is more stringent than Compendia Monograph