BIOSPECTRA

100 Majestic Way, Bangor, PA 18013 / www.biospectra.us

Effective Date:	16-May-2022	16-May-2025	: Date of Next Review
Prepared By:	Amy Hosein	BSI-COA-0238 v.1.1	: Supersedes
QA/QC Approval:	Carissa McCollian	Amy Yencho	: Management Approval
Reason for Revision:	See Revision History in MasterControl		

CERTIFICATE OF ANALYSIS

MES MONOHYDRATE

BIO EXCIPIENT GRADE / MESM-3250-25

LOT: MESM-0123-00354

$C_6H_{13}NO_4S \cdot H_2O$ ⅄ F.W. 213.3 g/mol. ⅄ CAS# 145224-94-8

Manufacturing Date: 9/6/23 Retest Date: 9/30/25

Manufacturing Site: 100 Majestic Way, Bangor PA, 18013

Packaging Date: 9/8/23 Packaging Site: 100 Majestic Way, Bangor PA, 18013

ANALYSIS		SPECIFICATION	TEST RESULT
Absorbance (1M)	260 nm	0.1000 a.u. max.	0.0012 a.u.
	280 nm	0.1000 a.u. max.	0.0006 a.u.
Appearance and Color		White / Crystals	White / Crystals
Assay		≥99.5%	100.6%
Chloride		0.005% max.	<0.005%
Color (1M, Alkaline)		Colorless	Colorless
Endotoxin		< 50 EU/g	<25 EU/g
Enzymes	DNase	None Detected	None Detected
	RNase	None Detected	None Detected
	Protease	None Detected	None Detected
Heavy Metals (as Pb)		2 ppm max.	< 2 ppm
Identification (IR)		Passes Test	Passes Test
Loss on Drying @ 130°C		7 – 9%	9%
pH (5% Solution)		3.1 – 3.5	3.4
pH (0.5M)		2.5 – 4.0	3.3
pK_a		5.9 – 6.3	6.1
Residue on Ignition		0.05% max.	<0.05%
Solubility (5%)		Passes Test	Passes Test
Sulfate		0.005% max.	<0.005%
TAMC		≤ 100 CFU/g	<10 CFU/g
TYMC		≤ 100 CFU/g	<10 CFU/g
Trace Elements	Arsenic (As)	≤ 1.5 ppm	<0.45 ppm
	Antimony (Sb)	≤ 9 ppm	<2.7 ppm
	Barium (Ba)	≤ 70 ppm	<21 ppm

ANALYSIS		SPECIFICATION	TEST RESULT
Trace Elements	Cadmium (Cd)	≤0.2 ppm	<0.06 ppm
	Cobalt (Co)	≤ 0.5 ppm	<0.15 ppm
	Copper (Cu)	≤ 30 ppm	<1.5 ppm
	Chromium (Cr)	≤ 110 ppm	<1.5 ppm
	Iron (Fe)	≤ 2 ppm	<1.5 ppm
	Lead (Pb)	≤ 0.5 ppm	<0.15 ppm
	Lithium (Li)	≤ 25 ppm	<7.5 ppm
	Mercury (Hg)	≤ 0.3 ppm	<0.09 ppm
	Molybdenum (Mo)	≤ 150 ppm	<4.5 ppm
	Nickel (Ni)	≤ 2 ppm	<0.60 ppm
	Tin (Sn)	≤ 60 ppm	<18 ppm
	Vanadium (V)	≤ 1 ppm	<0.30 ppm
Water (by Karl Fischer)		7.8 – 8.9%	8.7%

COUNTRY OF ORIGIN: U.S.A.

TEST METHOD REFERENCE: DCN: BSI-ATM-0009

INTENDED USE: Material represented by this Certificate of Analysis is suitable for use as an excipient. It is manufactured in accordance with the ICH Q7 Good Manufacturing Practice Guide. The material represented by this Certificate of Analysis is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

RESIDUAL SOLVENTS STATEMENT: Based on the manufacturing process and the controlled handling, storage and analysis of this product, this product complies with the requirements and specifications listed in the current USP method <467> Tables 1, 2, 3, or 4.

Prepared by: Chris McCael Date: 12/1/23 Job Title: QA Tech I

Reviewed by: [signature] Date: 12/1/23 Job Title: QA Mater. Disp. Supervisor